

DUCT DETAIL NO SCALE

NOTES:

1. HANGER SUPPORTS SHALL BE AS NOTED ABOVE FOR DUCTS UP TO 24", AND WITH TRAPEZE HANGERS FOR DUCTS 25" AND ABOVE.

2. ELBOWS SHALL BE SQUARE NECK (SAME IN AND OUT DIMENSION) WITH 2" DOUBLE THICKNESS TURNING VANES.

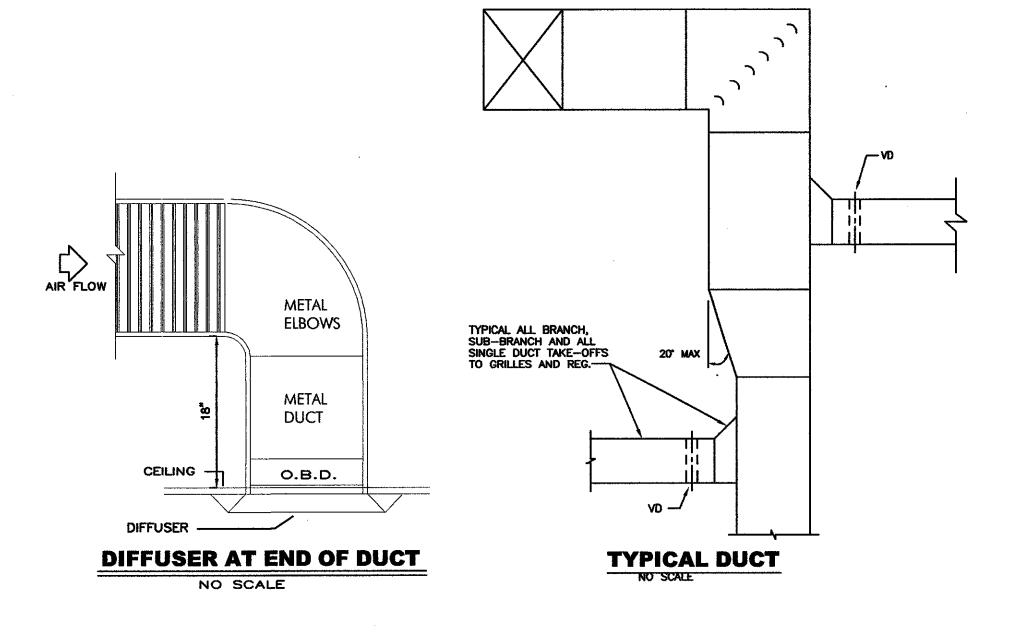
3. OFFSETS SHALL NOT EXCEED 30 DEGREE ANGLE, AND SHALL NOT REDUCE THE FREE AREA OF THE DUCT.

4. TRANSITIONS SHALL NOT EXCEED 1:3 RATIO (4" TRANSITION PER FOOT SINGLE SIDED TRANSITION, AND 8" PER FOOT DOUBLE SIDED TRANSITION).

5. RECTANGULAR BRANCH CONNECTIONS SHALL BE 45 DEGREE ENTRY TYPE, WITH METAL SLEEVE AND CLINCH LOCK CONNECTION. ENTRY LENGTH SHALL BE 25% OF BRANCH DUCT WIDTH.

6. ROUND BRANCH DUCT CONNECTIONS SHALL BE WITH "FLEXMASTER" FLDE SPIN—IN FITTINGS, WITH SCOOP, DAMPER AND HANDLE. WHERE ROUND BRANCH DIA. EQUALS VERTICAL DIM. OF DUCT USE FLEXMASTER STO OR STOCK FITTING.

7. FLEXIBLE ROUND DUCT SHALL INCLUDE: HELIX COIL FLEXIBLE DUCTING, A 1—1/2" BLANKET INSULATION WITH MINIMUM 6.0 R VALUE, AND A ALUMINUM FOIL OUTER VAPOR BARRIER, AND BE UL—181 APPROVED, 25 OR LESS FLAME SPREAD AND 50 OR LESS SMOKE DEVELOPED. EQUAL TO "FLEXMASTER" TYPE 3M.





West Monroe, Louisiana

SHEET TITLE: HVAC **DETAILS**

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